Tap Extensions

TAP EXTENSION SHANK

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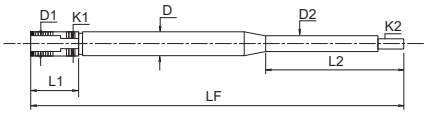
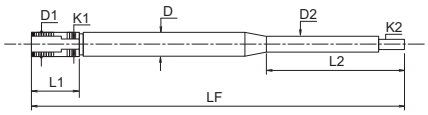
Threading | Tap Extension



- Short tap extensions
- Without internal coolant supply
- For machining deeper threads with standard threading tools



- Long tap extensions
- Without internal coolant supply
- For machining deeper threads with standard threading tools

DIN 371 DIN 376

EDP	Tap size	DIN	D1	K1	L1	D2	K2	D	L2	LF
20137113006	M4,5-6	DIN371	6	4,9	25	6	4,9	11	40	130
20137113007	M7	DIN371	7	5,5	25	7	5,5	12	40	130
20137113008	M8	DIN371	8	6,2	25	8	6,2	13	50	130
20137113010	M10	DIN371	10	8	27	10	8	15	50	130
20137613012	M12	DIN376	9	7	27	9	7	15	50	130
20137613014	M14	DIN376	11	9	27	11	9	17	60	130
20137613016	M16	DIN376	12	9	27	12	9	18	60	130
20137620018	M18	DIN376	14	11	27	14	11	20	60	200
20137620020	M20	DIN376	16	12	27	16	12	22	70	200
20137620024	M22-24	DIN376	18	14,5	30	18	14,5	24	70	200
20137620027	M27	DIN376	20	16	37	20	16	26	70	200
20137620030	M30	DIN376	22	18	40	22	18	28	80	200
20137620033	M33	DIN376	25	20	40	25	20	32	80	200

DIN 371 DIN 376

EDP	Tap size	DIN	D1	K1	L1	D2	K2	D	L2	LF
20137123006	M4,5-6	DIN371	6	4,9	25	6	4,9	11	40	230
20137123007	M7	DIN371	7	5,5	25	7	5,5	12	40	230
20137123008	M8	DIN371	8	6,2	25	8	6,2	13	50	230
20137123010	M10	DIN371	10	8	27	10	8	15	50	230
20137623012	M12	DIN376	9	7	27	9	7	15	50	230
20137623014	M14	DIN376	11	9	27	11	9	17	60	230
20137623016	M16	DIN376	12	9	27	12	9	18	60	230
20137633018	M18	DIN376	14	11	27	14	11	20	60	330
20137633020	M20	DIN376	16	12	27	16	12	22	70	330
20137633024	M22-24	DIN376	18	14,5	30	18	14,5	24	70	330
20137633027	M27	DIN376	20	16	37	20	16	26	70	330
20137633030	M30	DIN376	22	18	40	22	18	28	80	330
20137633033	M33	DIN376	25	20	40	25	20	32	80	330

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